Qty:

100 Um:

Each

: MOUNTING BRACKET

: D2581

: N/A

: 9/30/2007

- D2581 REV A1

Date

Monday, 9/10/2007 1:31:11 PM

User: Kim Johnston

Process Sheet

Drawing Name

Part Number

Material

Due Date

Drawing Number

Project Number

Drawing Revision

Customer Job Number : CU-DAR001 Dart Helicopters Services

: 34507

Estimate Number

: 10604

P.O. Number This Issue

JLA : 9/10/2007

S.O. No. : NA

Prsht Rev. First Issue

: SMALL /MED FAB

Previous Run Written By

Checked & Approved By Comment

: Est. Added info to step 2SM **b** 01.07.17

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

M304S11GA



304/316 .125 Sheet

Comment: Qty.:

0.0196 sf(s)/Unit Total: 1.9635 sf(s)

304/316 .125 Sheet

(M304S0125)

Batch: W (

HB 07-09-1)

2.0

WATER JET



FLOW WATER JET



Comment: FLOW WATER JET 1-Cut as per Dwg D2581

Dwg Rev: A

Prog Rev:_

2-Deburr if necessary

3.0

QC2

61-90-50

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK



BRAKE NO

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D2581 using CNC Brake

703

Page 1

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE			Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
					=						

Part No:	PAR #:	Fault Category:	NCR: Yes (No	DQA:	Date: 07/09/04
			QA: N/C CI	osed:	Date:

NCR:	R: WORK ORDER NON-CONFORMANCE (NCR)							•
		Description of NC		Corrective Action Section B		Verification	Approval	Approval
DATE	STEP	Section A	Initial Action Description Chief Eng Chief Eng		Sign & Date	Section C	Chief Eng	QC Inspector
Salvala (5	l pièce was surap cot the not-up out of tokerance RC. Hammon error	רשונט	Scrap+ destroy	83 Alog lat	en olalou	Brown	Cr 03/02/24
		RC. Humman eran				0400194		VH0U24
				•		w.		
					Martin Control of Cont		*	
					š			
	,	a.	e ,				1	10 m

NOTE: Date & initial all entries

Monday, 9/10/2007 1:31:11 PM Date; User: Kim Johnston **Process Sheet Drawing Name: MOUNTING BRACKET** Customer: CU-DAR001 Dart Helicopters Services Job Number: 34507 Part Number: D2581 Job Number: Seq. #: Description: Machine Or Operation: INSPECT WORK TO CURRENT STEP 6.0 QC5 Comment: INSPECT WORK TO CURRENT STEP PACKAGING RESOURCE #1 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 8.0 QC21 103 Comment: FINAL INSPECTION/W/O RELEASE Job Completion

Dart Aerospace Ltd

	•				**						
W/O:		WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
				-							
				4							
Part No	:	PAR #: Fault Category:	NCR: Yes	No DQA	\ :	Date: _					
			QA:	N/C Closed	l:	Date: _					
		WORK OPPED NON COM	FORMANIOE (NO	D \							

	WORK ORDER NON-CONFORMANCE (NCR)								
	Description of NC		Corrective Action Section B		Varification		Annewal		
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspecto		
							+		
						7			
	STEP	STEP Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Section A Initial Chief Eng Chief Eng Chief Eng Corrective Action Section B Action Description Chief Eng	STEP Description of NC Section A Chief Eng Corrective Action Section B Sign & Date Initial Chief Eng Ch	STEP Description of NC Section A Initial Chief Eng Chief	STEP Description of NC Section A Initial Chief Eng Chief Eng Section B Section B Section B Section C Secti		

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	34507
Description: Mounting Bracket	Part Number:	D2581
Inspection Dwg: D2581 Rev: A1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.328	+0.006/-0.001	328	*			
Ø0.191	+0.005/-0.001	191	×			
0.750	+/-0.010	760	×			
3.596	+/-0.010	3,607	×			
2.846	+/-0.010	2.846	×			
1.995	+/-0.010	2.84b 1.995	*			
R0.250	+/-0.010	02F:	×			
	346					
				,		
						
		-				

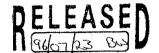
Measured by:	B	Audited by:	60	Prototype Approval:	N/A
Date:	07-09-12	Date:	A(1/13	Date:	N/A

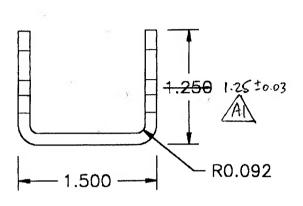
Rev	Date	Change	Revised by	Approvéd
Α	07.01.23	New Issue	KJ/JLM	

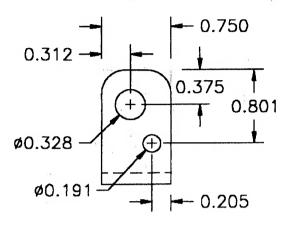


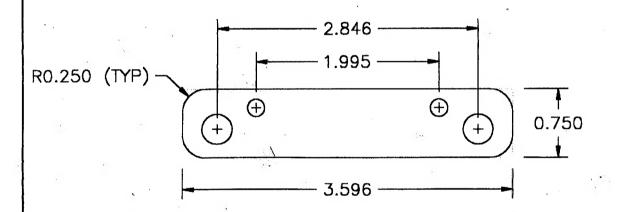


	DESIGN MIKE M	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA			
	CHECKED	APPROVED	DRAWING NO.	REV. A		
)	BW	M.M.	D2581	SHEET 1 OF 1		
4	DATE		TITLE	SCALE		
	96.06,27		MOUNTING BRACKET	1:1		
	AI # CP	04.05.14	CHANGE TOLERANCE ON 1.25	DIMENSION		









MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE